TYRE - FLEX COUPLINGS



The flexible capabilities of the Tyreflex Coupling help to accommodate angular, parallel and axial misalignments.

Parallel Misalignment upto 6 mm.Angular Misalignment upto 4°. End Float upto 8 mm. Suitable in ambient temp. upto 70°C.

CUSHIONING SHOCK LOADS

Tyreflex being a torsionally soft coupling protects against vibration, impact loads and heavy shocks in the event of sudden load changes.

EASE OF ASSEMBLY / DISASSEMBLY

Alignment is quickly checked by placing a straight edge across the outside diameters of the flanges.

Installation or replacement of new tyre is achieved without disturbing driver or driven shafts, simply by loosening the clamping screws, placing a new tyre between the flanges and clamping rings and then tightening the clamping screws.

TYRE-FLEX COUPLING - RST

Tyre-flex Spacer Couplings RST are specifically designed for motor-pump installations, where it is desirable not to disturb drive/driven equipment while servicing impellers, packing glands, etc.

The maintenance time-reduction feature is valuable on pumps, compressors and many other applications.

It comprises of a spacer assembly and a standard Tyre-flex coupling. The spacer assembly consists of a flanged shaft and a spacer adapter taper bored to suit standard Taper Bush.

SELECTION PROCEDURE - T/TO

(a) Service Factor

Determine the required service factor from table 1.

(b) Design Power

Multiply the normal running power by the service factor. This gives **Design Power** which is used as a basis for selecting the coupling.

(c) Coupling Size

Refer table 2 and from the appropriate speed read across until a power greater than that required is found. The size of Tyre-flex coupling required is given in that column..

(d) Bore Size

Check from table 3 that selected coupling can accommodate required bores.

SELECTION PROCEDURE - RST

- 1. Select a suitable size of Tyre-flex coupling using the procedure.
- 2. Refer size column in table A and locate the size of coupling selected.
- 3. Read across this size until required DBSE can be accommodated.
- 4. The size of the spacer coupling is given in the first column of table A.
- 5. Refer coupling dimensional table A to check that the required bores can be accommodated.



TYRE-FLEX COUPLINGS

TABLE 1: SERVICE FACTORS

SPECIAL CLASSES		Тур	e of Drivi	ng Unit				
For applications where substantial shock, vibration and torque fluctuations occur and for reciprocating machines e.g. internal combustion engines, piston pumps and compressors, refer to Rathi Transpower Pvt. Ltd. with full application details for analysis.				Internal Combustion Engine Steam Engines Water Engines				
	Hour	s per day d	uty	Hours	per day dut	ty		
Type of Driven Machine	upto 10	Hours per day duty Hour upto over 10 Over upto			over 10 to16 incl.	Over 16		
CLASS 1 Agitators, Brewing mahinery, Centrifugal compressors and pumps, Belt Conveyors, Dynamometers, Lineshafts, Fans upto 7.5 kW, Blower and exhausters (except positive displacement), Generators.	0.8	0.9	1.0	1.3	1.4	1.5		
CLASS 2 Clay working machinery, General machine tools, Paper mill beaters and winders, Rotary pumps, Rubber extruders, Rotary Screens, Textile Machinery, Marine Propellers, and Fans over 7.5 kW. CLASS 3	1.3	1.4	1.5	1.8	1.9	2.0		
Bucket elevators, Cooling tower fans, Piston compressors & pumps, Foundry machinery, Metal presses, Paper mill Calenders, Hammer mills, Presses and pulp grinders, Rubber Calenders, Pulverisers and Positive displacement blowers. CLASS 4	1.8	1.9	2.0	2.3	2.4	2.5		
Reciprocating conveyors, Gyratory crushers, Mills (ball, pebble and rod). Rubber Machinery (Banbury Mixers and Mills) and Vibratory screens.	2.3	2.4	2.5	2.8	2.9	3.0		

TABLE 2: POWER RATING (kW)

Speed							Size	T /	го						
rpm	4	5	6	7	8	9	10	11	12	14	16	18	20	22	25
100	0.25	0.69	1.33	2.62	3.93	5.24	7.07	9.16	13.9	24.3	39.5	65.7	97.6	121	154
750	1.87	5.17	9.97	19.65	29.47	39.30	53.02	68.70	104.25	182.25	296.25	492.75	732	907.5	1155
1000	2.50	6.90	13.30	26.20	39.30	52.40	70.70	91.60	139.0	243.0	395.0	657.0	976	1215	1537
1500	3.75	10.35	19.95	39.30	58.95	78.60	106.05	137.40	208.50	364.50	592.50*	986.5*	-	1	-
1800	4.50	12.42	23.94	47.16	70.74	94.32	127.26	164.88	250.20	437.40*	-	•	-	-	-
3000	7.50	20.70	39.90	78.60	117.90*	157.20*	-	-	-	-	-	-	-	-	-
3600	9.00	24.84	47.98	94.32	-	-	-	-	-	-	-	-	-	-	-

- All these power ratings are calculated at constant torque. For speeds below 100 rpm and intermediate speeds use normal torque ratings.

Dynamic balancing preferred at these speeds.

Poles	2	4	6	8
rpm	3000	1500	1000	750

TECHNICAL DATA: FLEXIBLE TYRES

Size		4	5	6	7	8	9	10	11	12	14	16	18	20	22	25
Max. Speed	rpm	4500	4500	4000	3600	3100	3000	2600	2300	2050	1800	1600	1500	1300	1100	1000
Torsional Stiffness Nm/	Deg.	5	13	26	41	63	91	126	178	296	470	778	1371	1959	2760	3562
Parallel Misalignment	mm	1.1	1.3	1.6	1.9	2.1	2.4	2.6	2.9	3.2	3.7	4.2	4.8	5.3	5.8	6.6
End Float	mm	1.3	1.7	2.0	2,3	2.6	3.0	3,3	3.7	4.0	4.6	5.3	6.0	6.6	7.3	8,2
Normal Torque	Nm	24	66	127	250	375	500	675	875	1330	2325	3730	6270	9325	11600	14675
Max. Torque	Nm	64	160	318	487	759	1096	1517	2137	3547	5642	9339	16455	23508	33125	42740

TYRE - FLEX COUPLINGS

TYPE T/TO

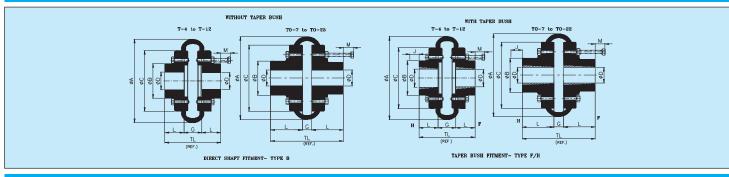


TABLE 3: DIMENSIONS OF TYRE-FLEX HUB TYPES B, F & H

SIZE	KW @	MAX. SPEED	TVDE	# BUSH	BOR	E ØD	T	PE F/H	4	TYF	PΕΒ	ØΑ	ac.	ØВ	N	,	MT (IZ es)	M.I. (WR²)
OILL	RPM	(RPM)	TYPE	SIZE	РВ	MAX.	TL	L	J	TL	L	DA	ØC	םש	M	G	WT.(Kg)	Kg-m ²
T-4	0.25	4500	В	-	10	32	-	-	-	68	22	104	82	_	17	24	1.9	0.00161
1-4	0.20	4300	F/H	1008	-	25	68	22	29	-	-	104	02			24	1.7	0.00148
T-5	0.69	4500	B	-	10	38	-	-	-	93	32	133	100	79	17	29	3.5	0.00358
			F/H	1210 <u>-</u>	- 15	32 45	79	25 <u>-</u>	38	- 111	- 20			72	19		2.7 5	0.00349
T-6	1.33	4000	B F/H	1610	-	42	85	<u>-</u> 25	38	111	38	165	125	73 103	8 19	35	3.6	0.0103
			В	-	19	50	-	-	-	106	45			100	-		8.4	0.0177
TO-7	2.62	3600	F	2012		50	80	32	20			197	144	82		16	6.35	0.0192
			Н	1610	-	42	66	25	38	_	-				9		6.2	0.0157
			В	-	25	63	-	-	-	124	51				10		11.5	0.0329
TO-8	3.93	3100	F	2517	_	60	112	45	42	_	_	210	167	96	9	22	8.53	0.0303
			Н	2012	20	50	86	32		400	F-7						8.5	0.0293
TO - 9	5.24	3000	B F/H	2517	30	75 60	114	<u>-</u> 45	48	138	57 <u>-</u>	235	188	110	-	24	16 12	0.0599
			В	_	32	80	117	-	-	144	60				_		22.7	0.1148
TO-10	7.07	2600	F	3020	52	75	126	 51	_	144	00	254	216	125		24	18.2	0.1062
			Н	2517	-	60	114	45	48	-	-				-		18.1	0.1058
TO 11	0.40	2200	В	-	32	90	-	-	-	152	65	070	222	110	-	00	28.3	0.1631
TO-11	9.16	2300	F/H	3020	•	75	124	51	55			279	233	140	•	22	21.1	0.1461
			В	-	38	100	-	-	-	177	76				-		40.1	0.2902
TO-12	13.9	2050	F	3525	-	90	154.5	65				314	264	152		24.5	30.33	0.2627
			Н	3020	-	75	126.5	51	55	-	-				ı		30.3	0.2622
TO-14	24.3	1800	В	-	58	127	-	-	-	201	89	359	311	195	26	23	60.6	0.6045
			F/H	3525	-	90	153	65	67	-	-				-		42.6	0.4922
TO-16	39.5	1600	В	-	65	140	-	-	-	212	102	395	345	216	_	8	86.4	1.2755
10-10	00.0	1000	F/H	4030	-	100	162	77	80	-	-	000	040	210		Ü	72.6	1.1134
TO-18	65.7	1500	В	-	70	150	-	-	_	254	116	470	398	220	_	22	133.3	2.1525
	30		F/H	4535	-	115	200	89	89	-	-						123	1.9514
TO-20	97.6	1300	В	-	70	150	-	-	-	258	114	508	429	220	_	30	144.6	3.1765
	55		F/H	4535	-	115	208	89	89	-	-						158.3	3.0129
TO-22	O-22 121	1100	В	-	75	160	-	-	-	281	1 127	562 470	470	240	_	27	181.63	4.7861
10-22	121	1100	F/H	5040	-	125	231	102	92	-	-	002				-1	195.1	4.8954
TO-25	154	1000	В	-	85	190	-	-	-	294	132	628	532	275	-	30	281.1	8.129

NOTES:

- 1) All Dimensions are in mm.
- 2) M is amount by which clamping screw need to be withdrawn to release tyre.
 3) J is wrench clearance to allow for tightening and loosening of the bush on the shaft.
 4) Shaft ends, although normally located G apart can project beyond flanges.
 5) Weight & Moment of inertia specified for solid bores.

- 6) # For detailed information about Taper Bore, Please refer Taper Bush catalog.



TYRE - FLEX SPACER COUPLINGS

TYPE

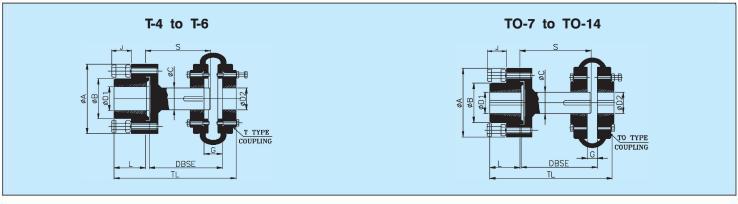


TABLE	A :DIM	ENSIC	NAL D	ATA															
SPACER SIZE	TYPE	NOM. DBSE	BORE	ØD1	ØA	ØB	т	L	L	J	s		ØС	TYRE FLEX SIZE	BORI	≣ ØD2	C	3	м
0.22			РВ	MAX.			Т	то			Т	то		T/TO	РВ	MAX.	Т	то	
RST-12	В	80 100	12	42	118	83	127 147	-	25	22	57 77	-	25	4	10	32	24	1	17
RST-16	В	100 140 100 140 100 140	18	48	127	80	160 200 170 210 176 216	-	38	24	94 134 94 134 94 134	-	32	4 4 5 5 6 6	10 10 10 10 15 15	32 32 38 38 45 45	24 24 29 29 35 35	-	17 17 17 17 17 8 8
RST-25	В	100 140 180 100 140 180 140 180	38	80	178	127	-	190 230 270 196 236 276 242 282	45	27		94 134 174 94 134 174 134 174	48	7 7 7 8 8 8 9 9	19 19 19 25 25 25 25 30 30	50 50 50 63 63 63 75 75	-	16 16 16 22 22 22 24 24 24	- - 10 10 10 - -
RST-30	В	140 180 140 180	40	90	216	146	-	276 316 281 321	76	33	-	134 174 134	60	10 10 11 11	32 32 32 32 32	80 80 90 90	1	24 24 22 22	-
RST-35	В	140 180 180	66	110	248	178	-	305 345 358	89	33	-	134 174 174	80	12 12 14	38 38 58	100 100 125	-	25 25 32	- - 26

TABLE B: DISTANCE BETWEEN SHAFT ENDS (DBSE)

							7														
Tyre-flex	RS	T12	RST 16					RST 25							Г 30		RST 35				
Size		30	10	00	140		100		140		180		140		180		140		18	80	
T/TO	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
4	80	100	100	113	140	153															
5			100	116	140	156															
6			100	124	140	164															
7 F							100	107	140	147	180	187									
8 F							100	112	140	152	180	192									
9									140	155	180	195									
10 F													140	151	180	191					
11													140	151	180	192					
12 F																	140	156	180	196	
14																	140	153	180	193	

NOTES :-

- 1) Non STD Spacers are available on request.
- 2) Refer Installation Instructions for Mounting and Dismounting. .

In view of our constant endeavour to improve quality of our products, we reserve the right to alter or change specifications without prior notice. This document is the intellectual property of Rathi Transpower Pvt. Ltd. and subject to copyright.



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^{*} T4 'B' flange must be used to fit spacer shaft.
For detailed information about Taper Bush bore, please refer Taper Bush catalogue.

All dimensions are in mm unless otherwise specified.